



Factorian
Designs

Recommended print settings:

- Well calibrate printers have watertight prints, if not try this:
 - 3 walls and 4 bottom and top layers to make it waterproof,, try increasing your flow rate
 - Level bed
 - Decrease print speed
 - Increase print temp
 - Check seam quality and retraction
- Possible to print in "Vasemode/spiralize outer contour" with standard 0,4 nozzle and 0,8 line width works surprisingly well, just slow the speed way down to around 15 mm/s and increase the hotend temp by 5 °C

Feel free to contact me if you have any questions through any platform!

Happy printing!

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