Recommended print settings:

- place seam at teeth inside or the start of the arms/legs
- monotonic top/bottom order with combing all/in skin makes a big difference for surface quality
- z hop to not leave scratches at top/bottom side
- add support for the arms and legs, its only a little and very easy to remove
- 20% infill, 3 wall, 4 top and bottom layers

Feel free to contact me if you have any questions through any platform!

Happy printing!